

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LANYARD ASSEMBLY	
Job Number	: 37201			
Estimate Number	: 12306			
P.O. Number	:	Part Number	: D269024	
This Issue	: 2/5/2008	S.O. No.	:	
Prsht Rev.	: NC	Drawing Number	: D2690 REV. B2	
First Issue	: / /	Project Number	: N/A	
Previous Run	: 36250	Drawing Revision	: B2	
		Material	:	
Written By	:	Due Date	: 2/12/2008	Qty: 8 Um: Each
Checked & Approved By	:			
Comment	: Est: 01.08.24 Removed Manufacturer Release			
	Certification SM/EC			

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	CBL460	Loop Sleeve
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Loop Sleeve

Pick:

Qty	Part Number	Description
2	CBL-460	Loop Sleeve

Batch

M103927

9508/02/11

2.0	CBL1240	Cable
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Comment: Qty.: 2.0000 f(s)/Unit Total : 16.0000 f(s)

Cable

Pick:

Qty	Part Number	Description
17	CBL-1240	Cable

Batch

M103927

458/22/118

30 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

WORK TO CURRENT STEP

50	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST41

AS 08/02/12 (x8)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Tuesday, 2/5/2008 11:06:44 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 37201

Part Number: D269024

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



080213

[Handwritten signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



run 2008/2/12 (8)

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

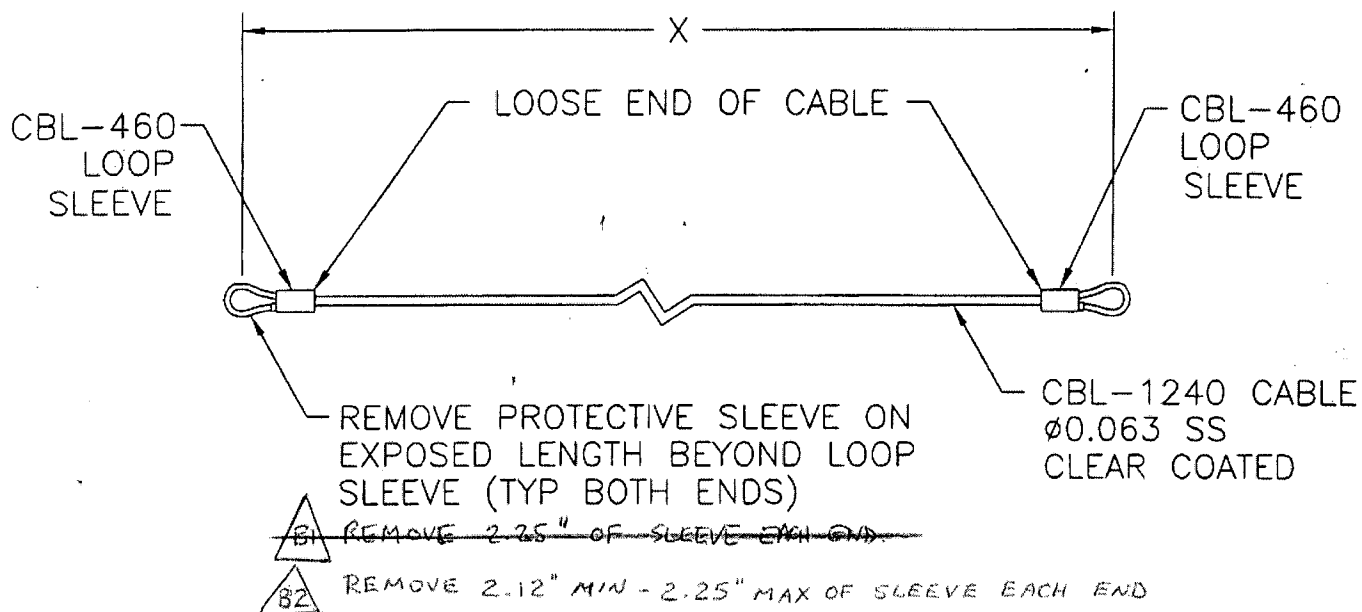
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL. *ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
WITH CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37201

DEO's